



Surplus to the ongoing needs of Empire Level-Division of Milwaukee Tool



Location: Mukwonago, WI
03/02/2021

Multi-Layer Blown Film Line, Capacity Approximate 300#-400#/hr Depending on Product, consisting of: (Extruder #1) Low Profile Egan, Approximate 1½", 24:1 L/D Single Screw Extruder, Serial # F005922-01, Electrically Heated and Air Cooled, 3 Zone Non-Vented Barrel, Water Cooled Feed Throat with AEC HydReclaim OL Series Continuous Weight Loss Feeder, Model OL-012, Serial # 10638D, (4) Color with Hoppers, Loaders, and Panels, 15 DC Motor thru a Reducer, 10:1 Ratio, Control Panel with Eurotherm Temperature Controllers, Manual Screen Changer; (Extruder #2) Low Profile Egan, Approximate 2½" 24:1 L/D Single Screw Extruder, Serial # F007536-01, Electrically Heated and Air Cooled, 3 Zone Non-Vented Barrel, Water Cooled Feed Throat with AEC HydReclaim OL Series Continuous Weight Loss Feeder, Model OL-012, Serial # 10638E, (4) Color with Hoppers, Loaders, and Panels, 40 HP DC Motor thru a Reducer, 14:06:1 Ratio with Control Panel with Eurotherm Temperature Controllers, Manual Screen Changer; (Extruder #3) Low Profile Egan, Approximate 1½", 24:1 L/D Single Screw Extruder, Serial # F005922-01, Electrically Heated and Air Cooled, 3 Zone Non-Vented Barrel, Water Cooled Feed Throat with AEC HydReclaim OL Series Continuous Weight Loss Feeder, Model OL-012, Serial # 10638F, (4) Color with Hoppers, Loaders, and Panels, 20 DC Motor thru a Reducer, 10:1 Ratio, Control Panel with Eurotherm Temperature Controllers, Manual Screen Changer; Transition Pipes; Uniflow 8" Diameter 3 Layer Rotating Blown Film Die on a Cart, with Control Panels and with Model ME-10B-8D9 Macro Ring, Serial # DW-5715; AEC PolyCool, Model BFC-1500, Serial # 98D0203 with 10 HP New York Blower; Cooling Film Tower with Approximate 58" Wide Metal Slats, Approximate 54" Wide Nip Stand with (1) Rubber and (1) Metal Pull Rolls, 5 HP Gear Motor; Tensioning Stand; AEC HydReclaim Grinder System, Model 812, Serial # 10638B, with 10 HP Motor, Blower and

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630.350.2200 | www.aaronauctions.com | info@aaronauctions.com